

POLYTONE™ SYNTHETIC RESINS Alkyl Phenolic Resins

TECHNICAL DATA POLYTONE™ AP 120

Chemical Classification PTBP Formaldehyde Resin(Novolac)

Type Non Heat Reactive/Tackifying Resin

Physical Form Broken Lumps

Colour Pale Yellow/light Reddish Brown

Softening Point (B & R) 92° C $- 103^{\circ}$ C

Acid Value 42 mg KOH/ g resin (Max)

Methylol Content 1.0% Max

Ash Content 0.1% Max

Acetone Insolubles 0.3% Max

Moisture Content 0.2% Max

<u>Properties &</u> POLYTONE™ AP 120 is a non heat reactive thermoplastic alkyl phenolic resin designed to develop high tack

Usage levels in rubber compounds which are used in tyre construction and mechanical goods.

POLYTONE™ AP 120 is used as tackfier in the manufacture of rubber goods such as tire industry

<u>Applications</u> Tyre /Tire Building, Conveyor Belts, Rubber Hose, Rubber Lining, Rubber Mats, Rubber Sheets, Reinforced

Rubber, Fabric Lined Rubber, Rubber Adhesives, Rubber Goods and many more.

<u>Solubility</u> POLYTONE™ AP 120 is soluble in esters, ketones, aromatic and aliphatic chlorinated hydrocarbons.

Insoluble in alcohols.

Compatibility Excellent compatibility in synthetic and natural rubbers. Blends easily into rubber stocks

Packaging Available in 25 Kg bags

Shelf Life Store under cool dry conditions. It is recommended that the material be used within 12 months from the date

of manufacture

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